

油壓立式拉床(內徑拉削)

Hydraulic Vertical Broaching Machines (Inside Diameter Broaching)

☆TH-15X1500A (自動提刀 Automatic Tool-Lifting)

Specifications:

01.引拔力	Broaching Power	15 噸(ton)
02.最大行程	Max. Stroke	1500m/m
03.拉刀最大長度	Max. Broach Length	1500m/m
04.切削速度	Cutting Speed	1- 6/min
05.回程速度	Return Speed	1-10m/min
06.主機馬達	Driving Motor	20H6P
07.切削油馬達	Cutting Oil Motor	1/2H4P
08.自動提刀馬達	Tool-Lifting Motor	2H 4P
09.油壓油量	Oil Pressure Amount	600L
10.切削油量	Cutting Oil Amount	200L
11.潤滑油量	Lubricant Amount	2L
12.最大孔徑	Maximum Hole Diameter	120mm
13.被拉削物最大外徑	Maximum Outside Diameter of Broached Object	460mm
14.機械最高尺寸	Highest Dimension of Machine	4700mm
15.機械面積	Area of Machine	1600mmX1800 mm
16.機械總重量	Total Weight of Machine	4000kgs
17.工作台高度	Table Height	2300mm



特性:

1. 均一的高精度效能
2. 省時及省力
3. 操作簡易、提高工作產能
4. 加工模具簡易，維修方便
5. 適用對象：國內外專業研發汽機車、腳踏車及手工具的製造商

Characteristic:

1. Consistent high-accuracy performance
2. Saves time and manpower.
3. Easy to operate with high productivity.
4. Simple processing mold and easy to maintain.
5. Applications: Auto, Motorcycles, bicycles and tools. Processing and manufacturing.

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